



GAS CONDITIONING AND PRETREATMENT SOLUTION



**IonPack** is a comprehensive gas conditioning and pretreatment solution developed by Clean Methane Systems. It leverages the innovative **SULKAN™ technology** at its core to efficiently purify biogas and address the critical challenge of contaminant removal. **SULKAN™**, developed by Clairion (based in Israel), is a one-stage solution that uses a proprietary catalytic liquid (CL) platform and a wet scrubbing mechanism to remove harmful pollutants such as hydrogen sulfide (H2S), siloxanes, and volatile organic compounds (VOCs).

# The Power of SULKAN™ Technology

SULKAN™ technology is the heart of the IonPack system. It is based on a unique catalytic liquid (CL) that acts as both a solvent and catalyst. Key features of SULKAN™ include:

#### **CONTINUOUS PROCESS**

SULKAN™ operates continuously, effectively absorbing contaminants in a wet scrubber using the proprietary CL.

#### **SELF-REGENERATION**

A side stream of the CL is continuously circulated to the liquid regeneration unit, where it is renewed by separating contaminants and adding hydrogen peroxide ( $H_2O_2$ ).

### SIMULTANEOUS REMOVAL

SULKAN $^{\text{\tiny{M}}}$  removes H2S, siloxanes, and VOCs in a single process, simplifying the purification process.

## **CONSISTENT REMOVAL**

No degradation over time as with media solutions.

The SULKAN™ system is **COMPACT AND SCALABLE.** 

# IonPack: A Complete Solution

IonPack offers a complete solution from Clean Methane Systems, going beyond the capabilities of the stand-alone SULKAN™ system. It incorporates various components customized to each project's specific needs, ensuring optimal gas treatment.

This package is delivered with CMS' experienced project delivery team. These components may include:

**PARTICULATE FILTER(S)** Filters are placed at the inlet of the system to remove heavy water droplets and solid particles, ensuring a gentler gas flow for downstream processes.

**PRESSURE BOOSTER(S)** We will provide compression if digester pressure is low to accommodate downstream pressure loss and equipment needs.

**DRYING SKID** After the SULKAN™ system, drying skids are used to remove residual moisture from the biogas.

**POLISHING VESSEL(S)** These vessels contain carbon media and act as a final purification step to achieve the highest purity levels required for specific applications.

**INSTRUMENTATION & CONTROLS** We enhance and streamline your operations with our autonomous or SCADA-integrated controls and instrumentation.



# **Advantages**

IonPack with SULKAN™ Technology affords several advantages over conventional biogas purification methods, including those dependent on media or biological systems. Benefits include:

**LOWER TOTAL COST OF OWNERSHIP (TCO)** This innovative technology boasts much lower CAPEX and OPEX compared to activated carbon systems. This is achieved through the elimination of media changeouts, reduced consumable usage, and lower maintenance requirements.

**OPERATIONAL** No downtime for media replacement: Unlike activated carbon systems, SULKAN<sup>™</sup> does not require media replacement, enabling continuous energy production.

**SINGLE-STEP SYSTEM** SULKAN™ removes H2S, siloxanes, and VOCs in a single step, simplifying the process and reducing equipment requirements.

**TOLERANCE TO FLUCTUATIONS** The system uniquely handles wide fluctuations in gas flow rate and contaminant concentrations, ensuring consistent performance under varying conditions.

**OPERATES UNDER ALL HUMIDITY LEVELS** IonPack can operate effectively under all humidity levels, providing versatility and reliability.

**CLOSED-LOOP SYSTEM** The CL is reactivated and reused in a closed-loop system, minimizing waste generation and environmental impact.

**ENVIRONMENTAL** — **NO DISPOSAL OF SOLID HAZARDOUS WASTE** SULKAN eliminates the need for hazardous waste disposal associated with activated carbon systems, contributing to a cleaner environment.

**COMPLETE REMOVAL OF SILOXANES** IonPack achieves near 100% removal of all types of siloxanes, surpassing the capabilities of activated carbon systems, which usually cannot remove trimethylsilanol (TMS).

**SUSTAINABLE SOLUTION** The system contributes to cleaner energy production by providing a sustainable and environmentally friendly biogas treatment solution for contaminant removal.

IonPack, powered by SULKAN™ technology, is a comprehensive and innovative solution for biogas purification. By combining the advanced capabilities of SULKAN™ with customized components, IonPack from Clean Methane Systems delivers superior performance, cost-effectiveness, and environmental benefits. You get a customizable, reliable, and sustainable way to purify biogas, making it suitable for use in virtually any application.